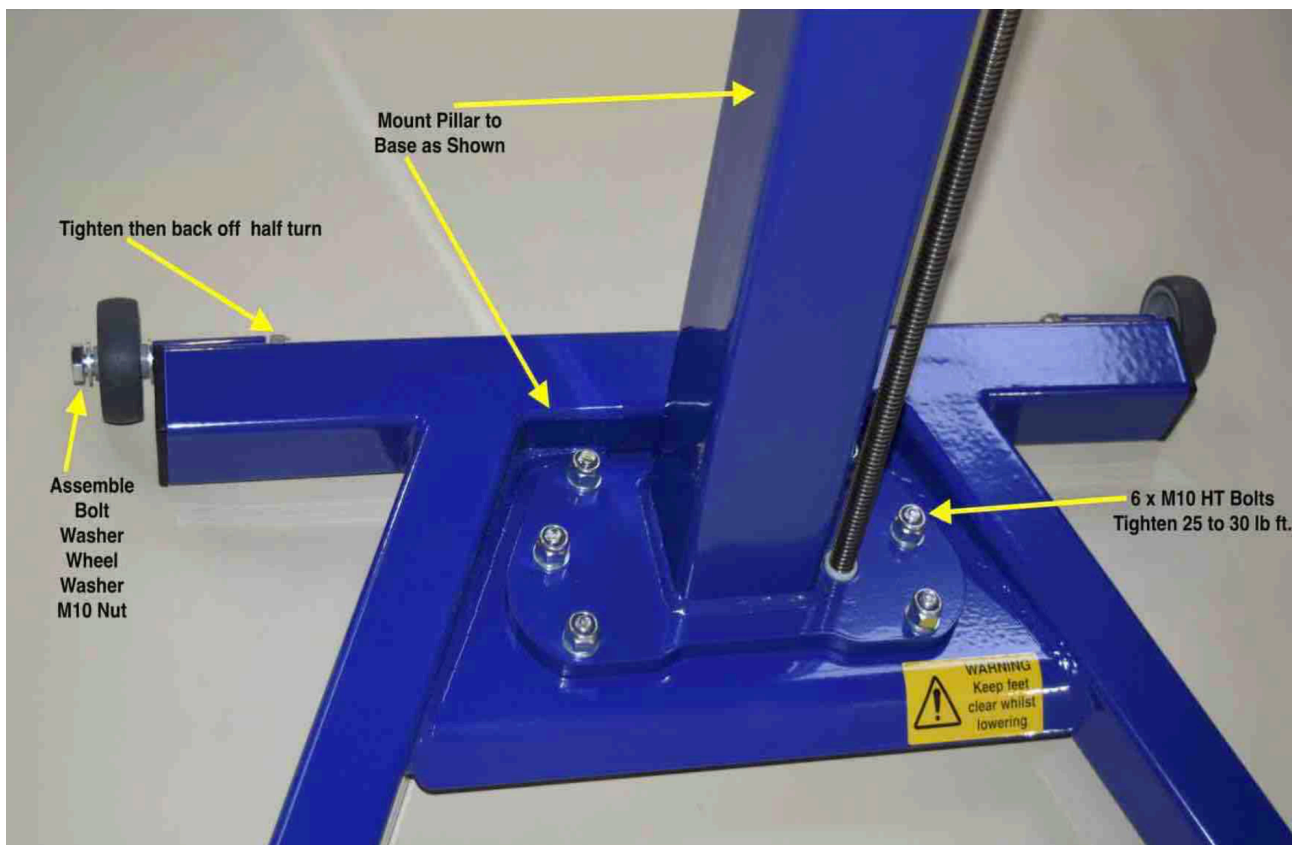
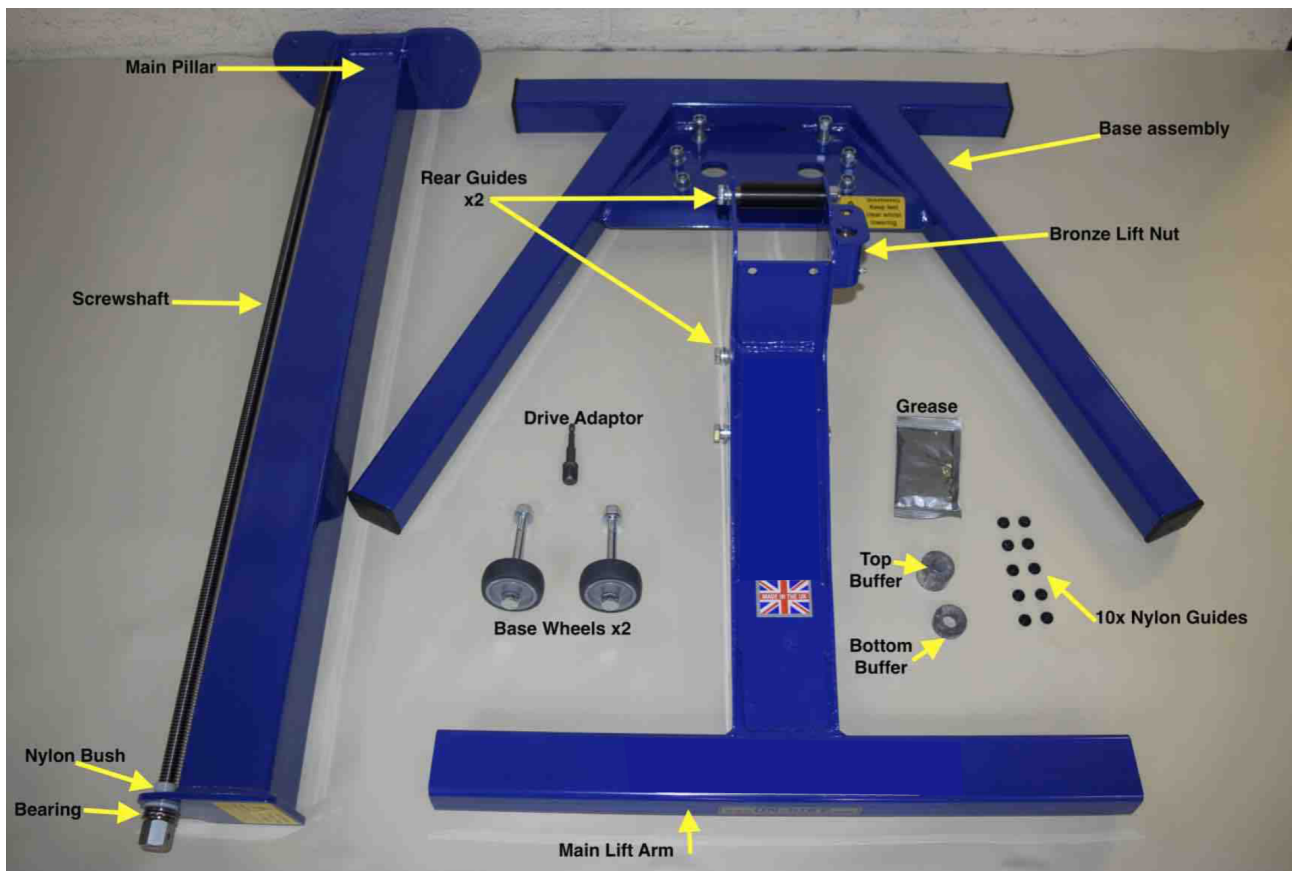


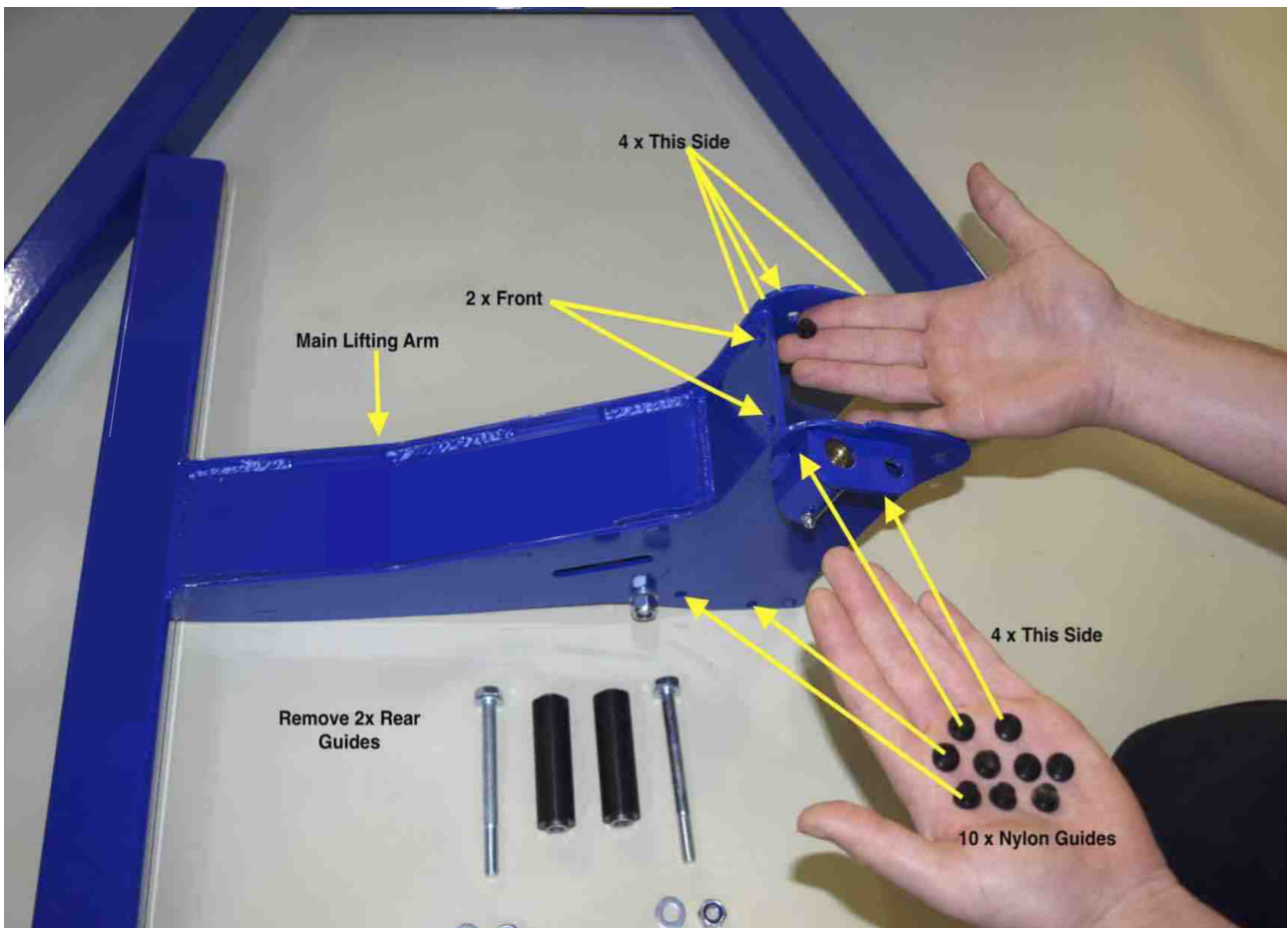
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Assembly Instructions

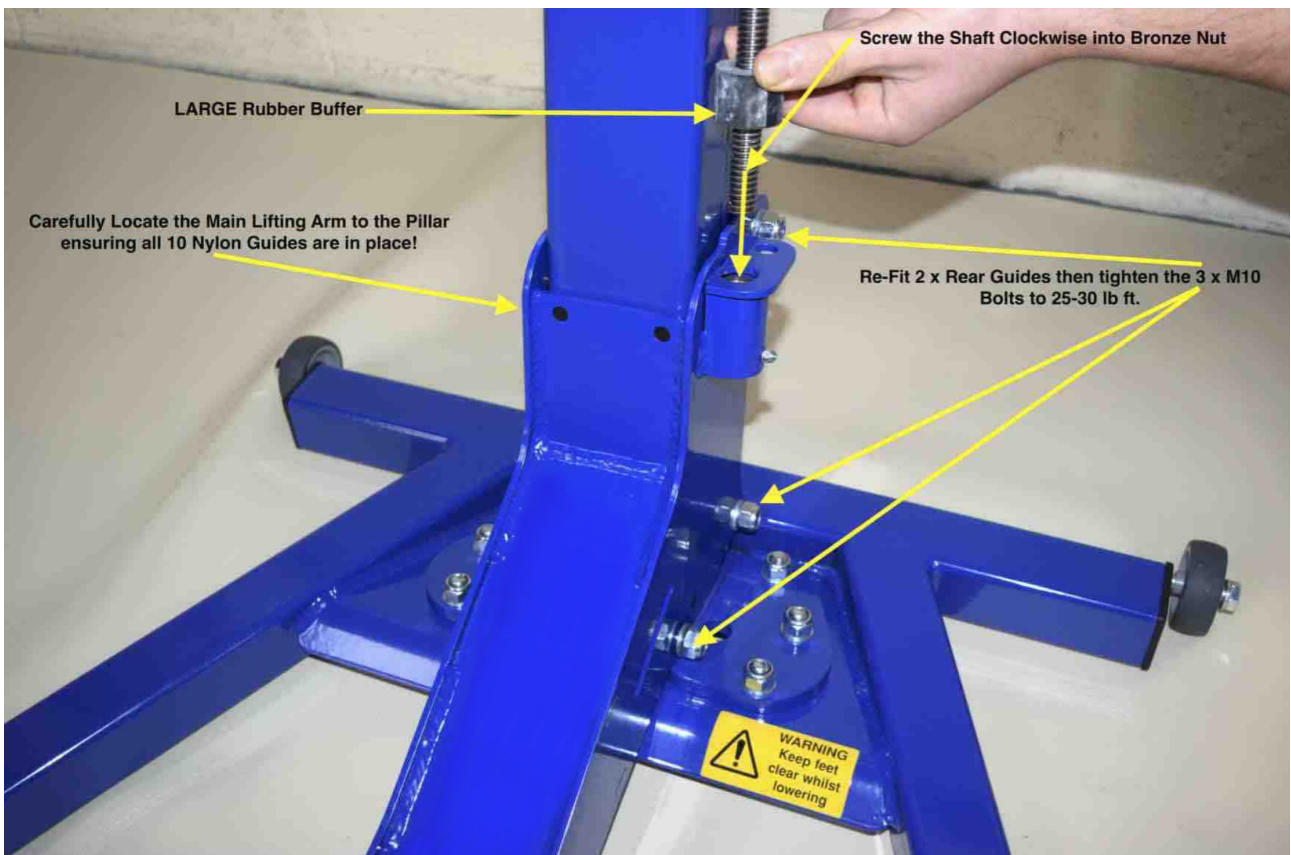
Main Components



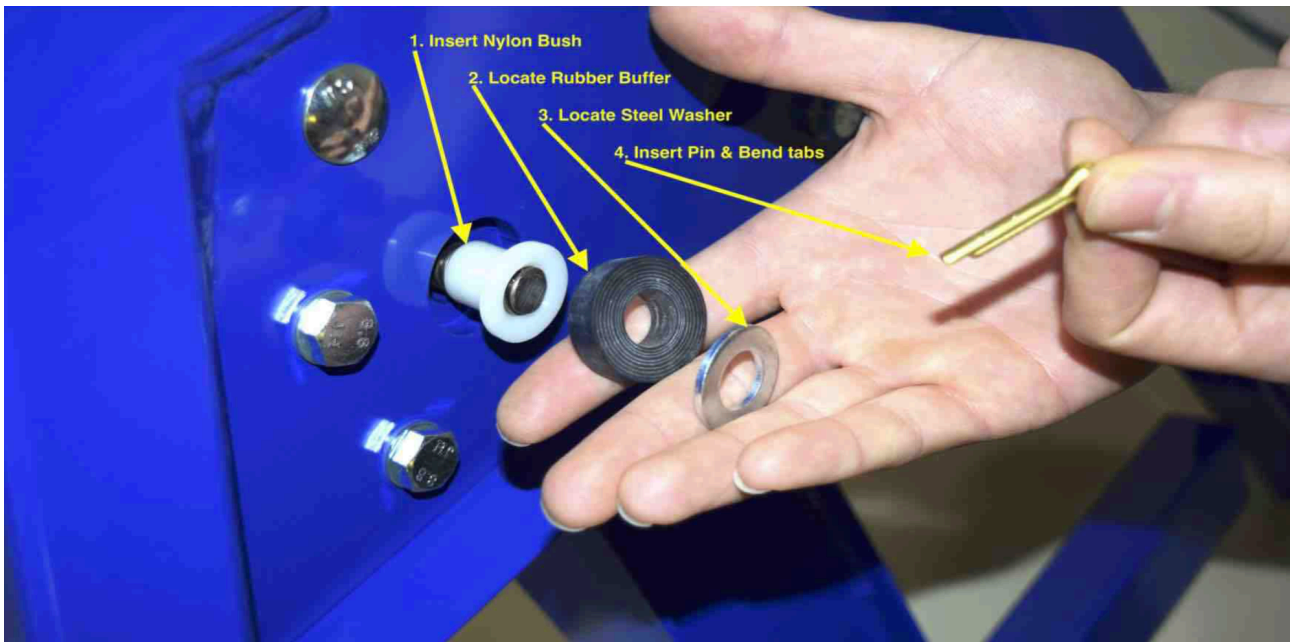
Step 1. Assemble the Base to the Pillar then fit the Wheels as shown, now remove the screwshaft and place aside.



Step 2. Remove the 2 outer guides and bolts, then insert the 10 Nylon guide buttons in the holes as shown. Use grease to hold if needed.



Step 3. Carefully position the lifting arm on the pillar replacing both guide assemblies and tighten all 3 bolts to 25-30lb ft torque, keeping the large rubber buffer in the position shown and feed the screw-shaft clockwise through the bronze lifting nut and into the base.



Step 4. Turn the lift over and finish assembling the components in the order shown then bend over the tabs of the split pin.



Carry out a full final check that all is OK and if so the lift will be ready for use. As the lift is raised for the first time the Large Rubber Buffer will be forced onto the White Nylon Bush at the top of the lift, avoid any grease at this point as the rubber will NOT stay in place on the nylon bush.

SAFETY INSTRUCTIONS

Always ensure lifts are operated on a concrete floor and are upright and equal.

When lifting do not use wheel guns or impact drivers as this will damage the lifting thread and nut.

Be sure to adequately lubricate the screw-shaft and the top thrust bearing with the LM Grease provided.